

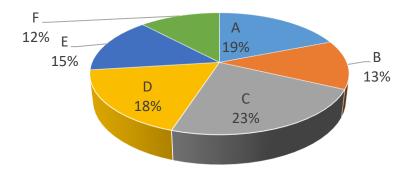
## RED SEAL EXAM SELF-ASSESSMENT GUIDE INDUSTRIAL MECHANIC (MILLWRIGHT)



## **Red Seal Exam Weighting**

This pie chart represents the distribution of questions on the Red Seal Exam. The self-assessment on the next pages shows the Tasks and Sub-tasks within each Major Work Activity and the number of questions assigned to each Major Work Activity and Task.

The Red Seal Exam for this trade has 135 questions.



	Major Work Activity / Exam Section	Percentage of Questions	Number of Questions out of 135
Α	Performs common occupational skills	19%	25
В	Performs rigging, hoisting/lifting and moving	13%	17
С	Services mechanical power transmission components and systems	23%	32
D	Services material handling / process systems	18%	24
Е	Services fluid power systems	15%	21
F	Performs preventative and predictive maintenance, commissioning and decommissioning	12%	16

## **Breakdown of Red Seal Exam Questions and Self-Assessment**

Rate your own understanding and experience with each task. Look at the activities that make up each task and consider your experience with them of them when rating yourself. Be honest!



I have **no or very little understanding or experience** in this activity



MEDIUM I understand this activity and have some experience doing it in limited situations



I have a very good understanding of this activity and am fully competent in doing it in many situations

This is not intended to accurately predict how you will actually do on the exam – there may be areas where you are over-confident or under-confident. But it should give you an idea of your strengths and weaknesses.

After you rate your own knowledge and experience as **LOW**, **MEDIUM** or **HIGH**, check how many questions there are and write down how many you think you will get correct.

**LOW**, you may not get many of those questions right. MEDIUM, you might get some right.

**HIGH**, you expect to be able to get most of those guestions right.

Comparing your scores with the number of questions on the exam will help you identify which areas you need to prepare the most. Add up your scores from each section to get an idea of your overall readiness for the exam.

	LOW Understanding / Experience	MEDIUM Understanding / Experience	<ul><li>HIGH</li><li>Understanding</li><li>/ Experience</li></ul>	Number of questions on the Red Seal exam	Based on your self-rating, how many of the questions do you think you will get correct?
A – Performs common occupational skills					
Task A-1 Performs safety-related functions				4	
A-1.01 Uses personal protective equipment (PPE) and safety equipment A-1.02 Maintains safe worksite					
A-1.03 Protects the environment					
A-1.04 Performs lock-out/tag-out and zero- energy state procedures					
Task A-2 Uses tools and equipment				5	
A-2.01 Uses hand and portable power tools					
A-2.02 Uses shop machines					
A-2.03 Uses access equipment					

	<ul><li>LOW</li><li>Understanding</li><li>/ Experience</li></ul>	MEDIUM Understanding / Experience	<ul><li>HIGH</li><li>Understanding</li><li>/ Experience</li></ul>	Number of questions on the Red Seal exam	Based on your self-rating, how many of the questions do you think you will get correct?
Task A-3 Performs routine trade tasks				7	
A-3.01 Plans work				,	
A-3.02 Fabricates work piece					
A-3.03 Lubricates systems and components					
A-3.04 Performs leveling of components and systems A-3.05 Uses fastening and retaining devices					
A-3.06 Performs material identification					
A-3.07 Performs heat treatment of metal					
A-3.08 Uses mechanical drawings and schematics					
Task A-4 Uses communication and mentoring techniques A-4.01 Uses communication techniques				3	
A-4.02 Uses mentoring techniques					
Task A-5 Performs measuring and layout				4	
A-5.01 Prepares work area, tools and materials					
A-5.02 Measures material and components					
A-5.03 Lays out components					
A-5.04 Maintains precision measuring and layout tools					

	LOW Understanding / Experience	MEDIUM Understanding / Experience	<ul><li>HIGH</li><li>Understanding</li><li>/ Experience</li></ul>	Number of questions on the Red Seal exam	Based on your self-rating, how many of the questions do you think you will get correct?
Task A-6 Performs cutting and welding operations  A-6.01 Cuts material with oxy-fuel and plasma arc equipment  A-6.02 Joins material using oxy-fuel welding equipment  A-6.03 Welds material using shielded metal arc welding (SMAW) equipment  A-6.04 Welds material with gas metal arc welding (GMAW) equipment  A-6.05 Welds material with gas tungsten arc welding (GTAW) equipment (NOT COMMON CORE)  A-6.06 Maintains welding equipment				2	
Total number of questions for this section:				25	SUM OF YOUR EXPECTED CORRECT ANSWERS

	<ul><li>LOW</li><li>Understanding</li><li>/ Experience</li></ul>	MEDIUM Understanding / Experience	<ul><li>HIGH</li><li>Understanding</li><li>/ Experience</li></ul>	Number of questions on the Red Seal exam	Based on your self-rating, how many of the questions do you think you will get correct?
B – Performs rigging, hoisting/lifting and moving					
Task B-7 Plans rigging, hoisting/lifting and moving B-7.01 Determines load	•			8	
B-7.02 Selects rigging equipment B-7.03 Selects hoisting/lifting and moving equipment B-7.04 Secures area					
Task B-8 Rigs, hoists/lifts and moves load				9	
B-8.01 Sets up rigging, hoisting/lifting and moving equipment B-8.02 Performs hoist/lift and move					
B-8.03 Maintains rigging, hoisting/lifting and moving equipment					
					SUM OF YOUR EXPECTED CORRECT ANSWERS
Total number of questions for this section:				17	

	LOW Understanding / Experience	MEDIUM Understanding / Experience	<ul><li>HIGH</li><li>Understanding</li><li>/ Experience</li></ul>	Number of questions on the Red Seal exam	Based on your self-rating, how many of the questions do you think you will get correct?
C – Services mechanical power transmission components and systems					
Task C-9 Services prime movers C-9.01 Installs prime movers				5	
C-9.02 Diagnoses prime movers					
C-9.03 Maintains prime movers					
C-9.04 Repairs prime movers					
Task C-10 Services shafts, bearings and seals				6	
C-10.01 Installs shafts, bearings and seals C-10.02 Diagnoses shafts, bearings and seals					
C-10.03 Maintains shafts, bearings and seals					
C-10.04 Repairs shafts, bearings and seals					
Task C-11 Services couplings, clutches and brakes C-11.01 Installs couplings, clutches and brakes				5	
C-11.02 Diagnoses couplings, clutches and brakes C-11.03 Maintains couplings, clutches and brakes C-11.04 Repairs couplings, clutches and brakes					

	● LOW Understanding / Experience	MEDIUM Understanding / Experience	<ul><li>HIGH</li><li>Understanding</li><li>/ Experience</li></ul>	Number of questions on the Red Seal exam	Based on your self-rating, how many of the questions do you think you will get correct?
Task C-12 Services chain and belt drive systems C-12.01 Installs chain and belt drive systems C-12.02 Diagnoses chain and belt drive systems C-12.03 Maintains chain and belt drive systems C-12.04 Repairs chain and belt drive systems				5	
Task C-13 Services gear systems C-13.01 Installs gear systems C-13.02 Diagnoses gear systems C-13.03 Maintains gear systems C-13.04 Repairs gear systems				5	
Task C-14 Performs shaft alignment procedures C-14.01 Performs rough alignment C-14.02 Performs dial alignment C-14.03 Performs laser alignment				6	
Total number of questions for this section:				32	SUM OF YOUR EXPECTED CORRECT ANSWERS

	<ul><li>LOW</li><li>Understanding</li><li>/ Experience</li></ul>	MEDIUM Understanding / Experience	<ul><li>HIGH</li><li>Understanding</li><li>/ Experience</li></ul>	Number of questions on the Red Seal exam	Based on your self-rating, how many of the questions do you think you will get correct?
D – Services material handling / process systems					
Task D-15 Services robotics and automated equipment D-15.01 Installs robotics and automated equipment D-15.02 Diagnoses robotics and automated equipment D-15.03 Maintains robotics and automated equipment D-15.04 Repairs robotics and automated equipment				1	
Task D-16 Services fans and blowers D-16.01 Installs fans and blowers				4	
D-16.02 Diagnoses fans and blowers					
D-16.03 Maintains fans and blowers					
D-16.04 Repairs fans and blowers					
Task D-17 Services pumps D-17.01 Installs pumps				5	
D-17.02 Diagnoses pumps					
D-17.03 Maintains pumps					
D-17.04 Repairs pumps					

	<ul><li>LOW</li><li>Understanding</li><li>/ Experience</li></ul>	MEDIUM Understanding / Experience	<ul><li>HIGH</li><li>Understanding</li><li>/ Experience</li></ul>	Number of questions on the Red Seal exam	Based on your self-rating, how many of the questions do you think you will get correct?
Task D-18 Services compressors D-18.01 Installs compressors D-18.02 Diagnoses compressors D-18.03 Maintains compressors				5	
D-18.04 Repairs compressors					
Task D-19 Services process piping, tanks and containers D-19.01 Installs process tanks and containers				4	
D-19.02 Installs process piping D-19.03 Diagnoses process tanks and containers D-19.04 Diagnoses process piping					
D-19.05 Maintains process tanks and containers D-19.06 Maintains process piping					
D-19.07 Repairs process tanks and containers D-19.08 Repairs process piping					

	LOW Understanding / Experience	MEDIUM Understanding / Experience	<ul><li>HIGH</li><li>Understanding</li><li>/ Experience</li></ul>	Number of questions on the Red Seal exam	Based on your self-rating, how many of the questions do you think you will get correct?
Task D-20 Services conveying systems D-20.01 Installs conveying systems D-20.02 Diagnoses conveying systems D-20.03 Maintains conveying systems D-20.04 Repairs conveying systems				5	
					SUM OF YOUR EXPECTED CORRECT ANSWERS
Total number of questions for this section:				24	

	<ul><li>LOW</li><li>Understanding</li><li>/ Experience</li></ul>	MEDIUM Understanding / Experience	<ul><li>HIGH</li><li>Understanding</li><li>/ Experience</li></ul>	Number of questions on the Red Seal exam	Based on your self-rating, how many of the questions do you think you will get correct?
E – Services fluid power systems					
Task E-21 Services hydraulic systems E-21.01 Installs hydraulic systems E-21.02 Diagnoses hydraulic systems E-21.03 Maintains hydraulic systems E-21.04 Repairs hydraulic systems				12	
Task E-22 Services pneumatic and vacuum systems  E-22.01 Installs pneumatic and vacuum systems  E-22.02 Diagnoses pneumatic and vacuum systems  E-22.03 Maintains pneumatic and vacuum systems  E-22.04 Repairs pneumatic and vacuum systems				9	
<b>,</b>					SUM OF YOUR EXPECTED CORRECT ANSWERS
Total number of questions for this section:				21	

	<ul><li>LOW</li><li>Understanding</li><li>/ Experience</li></ul>	MEDIUM Understanding / Experience	<ul><li>HIGH</li><li>Understanding</li><li>/ Experience</li></ul>	Number of questions on the Red Seal exam	Based on your self-rating, how many of the questions do you think you will get correct?
F-Performs preventative/predictive maintenance, commissioning and decommissioning					
Task F-23 Performs preventative/predictive maintenance F-23.01 Performs preventative maintenance activities F-23.02 Performs vibration analysis procedures F-23.03 Performs balancing procedures				11	
F-23.04 Performs non-destructive testing (NDT) procedures F-23.05 Performs fluid analysis procedures F-23.06 Performs predictive maintenance activities					
Task F-24 Commissions and decommissions equipment F-24.01 Commissions systems and components F-24.02 Decommissions systems and components				5	
·					SUM OF YOUR EXPECTED CORRECT ANSWERS
Total number of questions for this section:				16	

	● LOW Understanding / Experience	MEDIUM Understanding / Experience	<ul><li>HIGH</li><li>Understanding</li><li>/ Experience</li></ul>	Number of questions on the Red Seal exam	Based on your self-rating, how many of the questions do you think you will get correct?
Now, add up the totals you gave yourself for each section.				TOTAL NUMBER OF QUESTIONS 135	MY EXPECTED TOTAL

## **Interpreting your Self-Assessment**

What score did you give yourself?

Divide it by the number of questions to get a percentage.

The passing mark for the Red Seal exam is 70%. If you rated yourself higher than that overall, you feel pretty confident that your experience and knowledge in the trade are good enough for a pass. However, remember that this self-assessment is just a guide. We still encourage you to develop a study plan and to consider the areas where you rated yourself as less confident.

If your overall score is less than 70%, you might have more work to do. Look more closely at your scores section by section. What are the areas where you have the most to gain?

Look over the Red Seal Exam Preparation Guide for more advice.